

Receiving Report

Date: 13/3/20
 Supplier: Thyssenkrupp

Batch No: M1248F1
 Dart P/O: 19325

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: DAS Yes No N/A
 QC6 Inspection 14/03/21 Yes No N/A
 Work Order N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 CJ

Production/Admin:
 Date 13/3/20
 Received/Costing
 Initial

Location

Purchase Order Receipt Listing

Wednesday, March 20, 2013 8:25:38 AM

All amounts are calculated in domestic currency.

Page 1 of 1

All Vendors PO ID PO19325 Receipt Dates from 3/20/2013 to 3/20/2013
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

B I L L O F L A D I N G

No: PEC 813368

Ship From:
THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 19Mar13 at 15:13 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0-0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-546383- 1 Your PO # 19325

ALUMINUM SHEET 2024 -T3

.0320 Nom X 48.0000" X 144.0000"

Heat Number

617943A6

Tag No

161473

Quantity

288.00 SFT

PCS

6

MTR

Wt LBS

133

2) Our Order PEC-546383- 2 Your PO # 19325

ALUMINUM SHEET 2024 -T3

.0400 Nom X 48.0000" X 144.0000"

Heat Number

617892A5

Tag No

161474

Quantity

288.00 SFT

PCS

6

MTR

Wt LBS

166

	Tags	PCS	LBS
TOTAL:	2	12	299

Heat Number *** Chemical Analysis ***

617892A5

617943A6

ADD ON TO 546338 SUR-CHARGE ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

13/3/13

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANTISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G No: PEC 813368

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 19Mar13 at 15:13 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0-0 Manifest
Vhicle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

TOTAL (1,2) 2 SKIDS GW. 599 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

*** TEL. 800-926-2600 ***

***** WE STOCK STAINLESS STEEL *****

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***** PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

DATE

KAISER
ALUMINUM
FABRICATED PRODUCTS

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

(2)

CUSTOMER PO NUMBER:		WORK PACKAGE:	CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:		
5400162313-30			ALFLR01581		HT Flat Sheet		
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	ALLOY:	CLAD:	TEMPER:		
1145041	3	12/14/2012	2024	BARE	T3		
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	GAUGE:	WIDTH:	LENGTH:		
2345 LB	84 PCS EST.	2040159	0.0400 IN	48.000 IN	144.000 IN		
SHIP TO:				SOLD TO:			
COPPER & BRASS SALES 404 CENTURA COURT SPARTANBURG, SC 29303 US				COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US			

MHU 1643812: LOT 617892A5: 84 pieces

Certified Specifications

AMS 4037/RevP AMS-QQ-A-250/4/RevA ASTM B 209/Rev10 CMMP 019/RevD CMMP 025/RevU

Test Code: 1504

LOT: 617892A5 CAST: 603 DROP: 20 INGOT: 3

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T3	LT / 02 (Min:Max)	68.5 : 68.8 (472 : 474)	46.2 : 46.8 (319 : 323)	17.7 : 18.0

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.09	0.22	4.7	0.58	1.4	0.04	0.10	0.01	0.01	0.00	TOT 0.03

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
2024	MIN 0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	0.00	MAX 0.05
	MAX 0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.05	TOT 0.15

Aluminum Remainder

DASH
14-13/03/21
9-82

Plant Serial: 4284468

Kaiser Order Number: 1145041

Line Item: 3

Page 1 of 2

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS NA ECAD Del.: 2402365183
CstAr CstOr PEC# 246749
Wgt.: 165.888 LB Date 03/13/2013

KAISER **ALUMINUM** **FABRICATED PRODUCTS**

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

*Bettina
Jung*

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser) hereby certifies that metal shipped under this order was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. This material has been inspected, tested and found in conformance with the requirements of the applicable specifications as indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. All metal which is solution heat treated complies with AMS 2772. Any warranty is limited to that shown on Kaiser's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of Kaiser Aluminum Fabricated Products, LLC laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law. ISO-9001:2000 certified.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

James Hemenway

Page 2 of 2

Plant Serial: 4284468
Kaiser Order Number: 1145041
Line Item: 3

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402365183

CstAr

Wgt.: 165.888 LB

CstOr PEC# 246749

Date 03/13/2013

John J. Gambatti

KAISER ALUMINUM FABRICATED PRODUCTS

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

*Best in
Quality*

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER:		WORK PACKAGE:	CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
5400162313-20			ALFLR01580-48		HT Flat Sheet			
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	ALLOY:	CLAD:	TEMPER:			
1145041	2	01/10/2013	2024	BARE	T3			
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	GAUGE:	WIDTH:	LENGTH:			
3299 LB	146 PCS EST.	2040486	0.0320 IN	48.000 IN	144.000 IN			
SHIP TO:			SOLD TO:					
COPPER & BRASS SALES 404 CENTURA COURT SPARTANBURG, SC 29303 US			COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US					

MHU 1647002: LOT 617943A6: 146 pieces

Certified Specifications

AMS 4037/RevP AMS-QQ-A-250/4/RevA ASTM B 209/Rev10 CMMMP 019/RevD CMMMP 025/RevU

Test Code: 1504

LOT: 617943A6 CAST: 603 DROP: 27 INGOT: 1

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: Temper	Dir/# Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T3	LT / 02 (Min:Max)	66.5 : 67.6 (459 : 466)	44.8 : 45.1 (309 : 311)	17.2 : 19.3

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.07	0.15	4.5	0.61	1.3	0.00	0.17	0.01	0.01	0.00	TOT 0.03

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
2024	MIN 0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	0.00	MAX 0.05
	MAX 0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.05	TOT 0.15

Aluminum Remainder

13/03/21

Plant Serial: 4286413
Kaiser Order Number: 1145041
Line Item: 2

Page 1 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402365087

CstAr

Wgt.: 132.710 LB

CstOr PEC# 246749

Date 03/13/2013

KAISER **ALUMINUM** **FABRICATED PRODUCTS**

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

*Beth in
Benton*

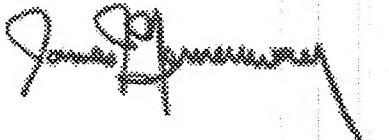
CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CERTIFICATION

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JAMES HEMENWAY, LABORATORIES SUPERVISOR



Plant Serial: 4286413

Kaiser Order Number: 1145041

Line Item: 2

Page 2 of 2

From: ThyssenKrupp Materials NA

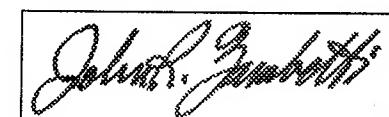
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402365087

CstAr

CstOr PEC# 246749

Wgt.: 132.710 LB

Date 03/13/2013





Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19325

Purchase Order Date 3/13/13

PO Print Date 3/13/13

Page Number 1 of 2

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

m104 987 FAXED 03/13/13

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M2024T3S.032	2024-T3 .032 sheet	3/20/13 Yes	288.00 sf	Yours ppd	\$2.5417	\$732.00
2	M2024T3S.040	2024-T3 .040 sheet	3/20/13 Yes	288.00 sf	Yours ppd	\$3.0417	\$876.00
4	M304S20GA	304/316 .040 Sheet	3/20/13 Yes	320.00 sf	Yours ppd	\$2.4844	\$795.00

Special Inst: MATERIAL: 2024-T3 ALUMINUM SHEET
QQ-A-250/4 OR AMS-QQ-A-250/4 OR
AMS 4037
OR ASTM B209

Special Inst: MATERIAL: 2024-T3 ALUMINUM SHEET
QQ-A-250/4 OR AMS-QQ-A-250/4 OR
AMS 4037
OR ASTM B209

Special Inst: MATERIAL: 304/316 ALUMINUM SHEET
QQ-A-250/4 OR AMS-QQ-A-250/4 OR
AMS 4037
OR ASTM B209

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required YES NO